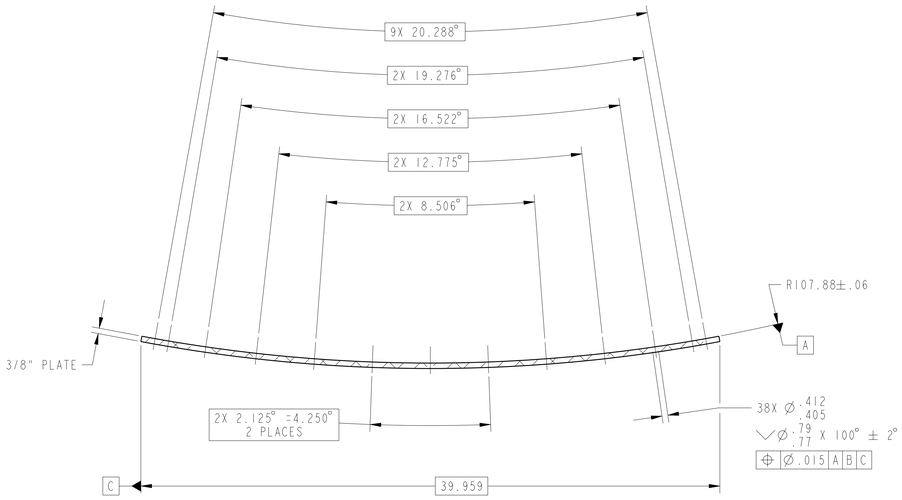
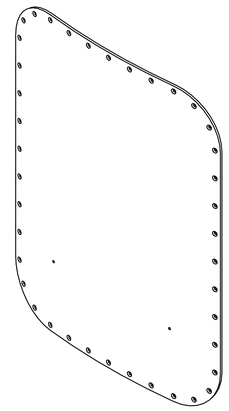
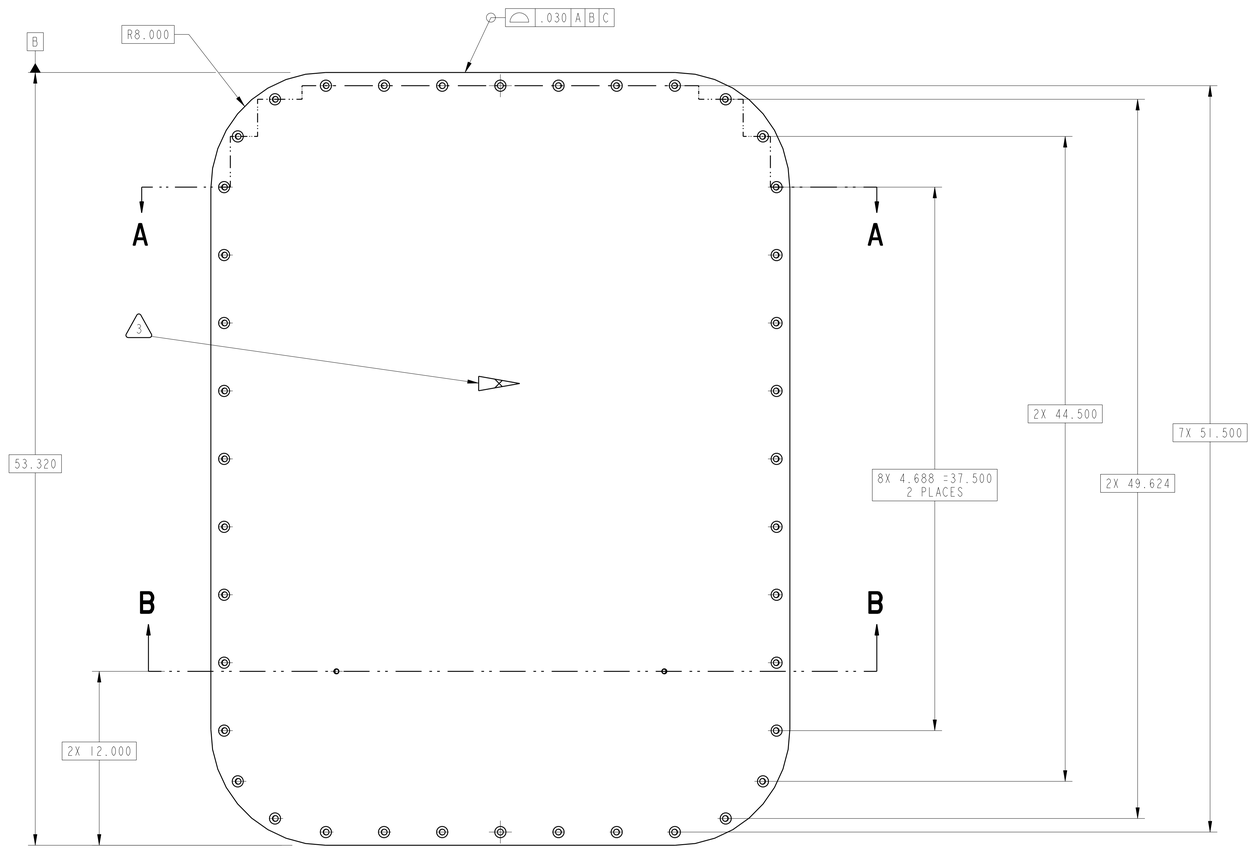
1. MATERIAL: 7075-T7351 ALUMINUM PER SAE-AMS-QQ-A-250/12. CERTIFICATE OF CONFORMANCE REQUIRED
2. 125 Ra ALL MACHINED SURFACES.
3. METAL STAMP DRAWING PART NUMBER 060213MFA108 ON SPECIFIED SURFACE, PER SAE-AS478, METHOD 2A2 (ZONE D6).

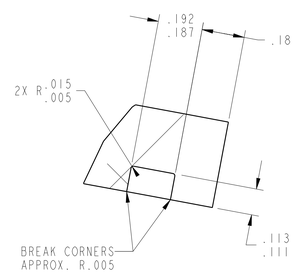


A-A

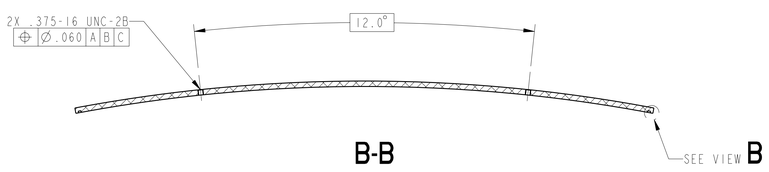


SCALE: 1/8





DETAIL B
ALL AROUND
SCALE: 4/1



B-B

Distributed by AIX USS CMO on 11/21/07
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CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

CONTRACT
CONTRACTOR ASRC AEROSPACE

TOLERANCE ON		TASK ORDER	
.X	± 0.03	DRAFTER	ASRC/ M. AYNIK
.XX	± 0.02	ENGINEER	DES/ J. RAMSEY
.XXX	±	DESIGNER	ASRC/ M. AYNIK
FRACTION	± -	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994	
ANGULAR	± 0.50°		
BREAK EDGES	.02-.03		

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD
CLEVELAND, OHIO

ACCESS HATCH COVER ASSEMBLY
060213MFA106

A108 ACCESS HATCH COVER

PDM REL LEVEL: Design PDM REVISION: -
PDM DATABASE:
MODEL NAME: 060213MFA108_ACCESS_HTCH_COVER
CHECK FOR ANY OUTSTANDING ECO'S PRIOR TO USE

SIZE	DRAWING NUMBER	REV	BLDG	AREA
E	060213MFA108	-	50	HI BAY

UNITS: INCH

SCALE:	INITIAL REL DATE	SHEET	DISCIPLINE
1/4 AND NOTED	XX/XX/2007	1 OF 1	MECHANICAL

PRO/E VERSION: Wildfire 2.0

SIZE E DRAWING NUMBER 060213MFA108 REV -