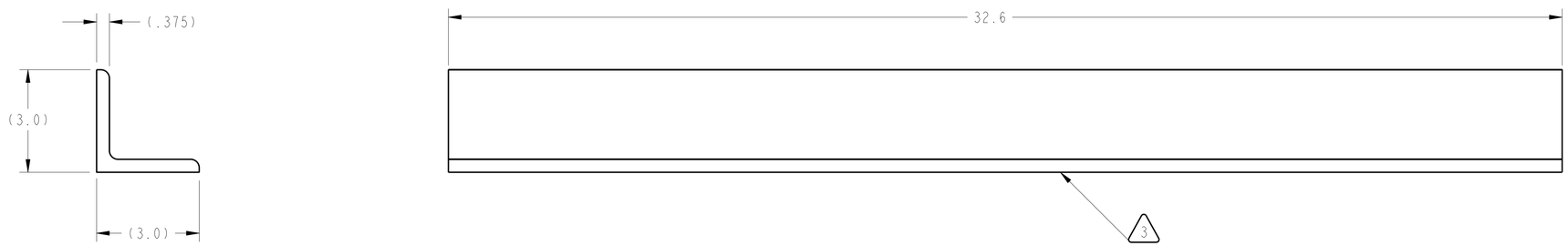
1. MATERIAL: ASTM A36 STEEL ANGLE, (3.0 X 3.0 NOMINAL SIZE X3/8 WALL). CERTIFICATE OF CONFORMANCE REQUIRED.

2. 125Ra ALL MACHINED SURFACES.

3. METAL STAMP DRAWING PART NUMBER 060213MFA631 ON SPECIFIED SURFACE. IF QUANTITY IS GREATER THAN ONE, ADD SERIAL NUMBER -01 TO -XX, PER SAE-AS478, METHOD 2A2 (ZONE C4).



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CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCE ON	
.X	± 0.03
.XX	± -
.XXX	± -
FRACTION	± -
ANGULAR	± -
BREAK EDGES	.02-.03

CONTRACT	
CONTRACTOR	
TASK ORDER	
DRAFTER	DEZ/G. DUTT
ENGINEER	DES/J. HUNTER
DESIGNER	DEZ/G. DUTT

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

PDM REL LEVEL: Design PDM REVISION: -

PDM DATABASE:
MODEL NAME: 060213MFA631_GRID_PLAT_ANGLE

CHECK FOR ANY OUTSTANDING ECO'S PRIOR TO USE

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD
CLEVELAND, OHIO

US-7 BALLAST ASSEMBLY

060213MFA600

A631 GRID PLATFORM SUPPORT ANGLE

SIZE	DRAWING NUMBER	REV	BLDG	AREA
D	060213MFA631	-	50	HI BAY

UNITS: INCH

SCALE:	INITIAL REL DATE	SHEET	DISCIPLINE
1/2	XX/XX/2007	1 OF 1	MECHANICAL

PRO/E VERSION: Wildfire 2.0

SIZE D DRAWING NUMBER 060213MFA631 REV -

NAME:GDUTT OBJECT:060213MFA631_GRID_PLAT_ANGLE DATE:15-Nov-07 17:14:08