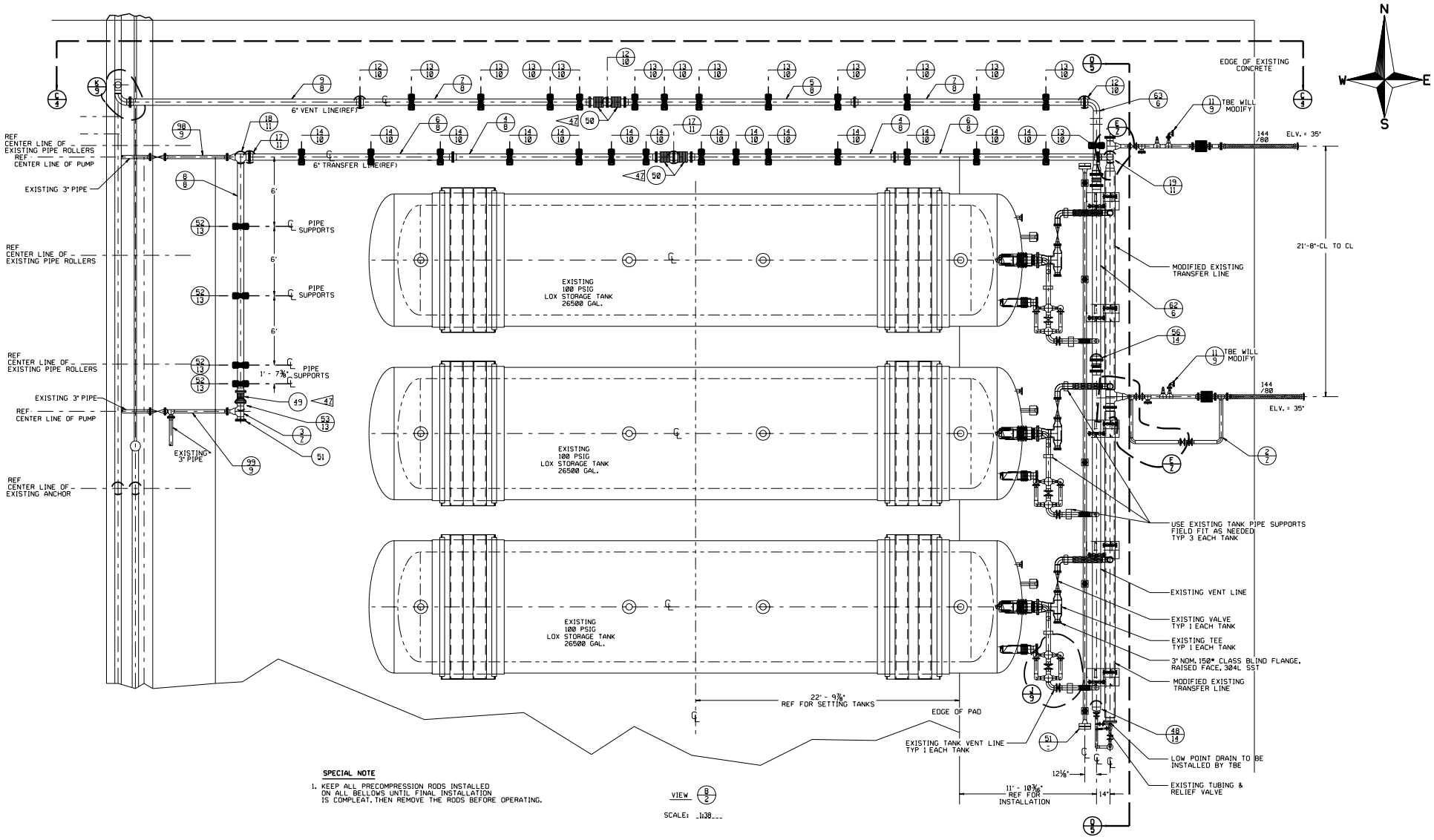
NOTICE - WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT LOSES NO RIGHTS THEREUNDER, AND THE FACT THAT SUCH DRAWINGS, SPECIFICATIONS, OR OTHER DATA MAY HAVE BEEN FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OF ANY OTHER PERSON OR CORPORATION, OR CONFERRING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

PART No.	REF	ZONE	SYM	REVISIONS DESCRIPTION	DATE	APPROVAL

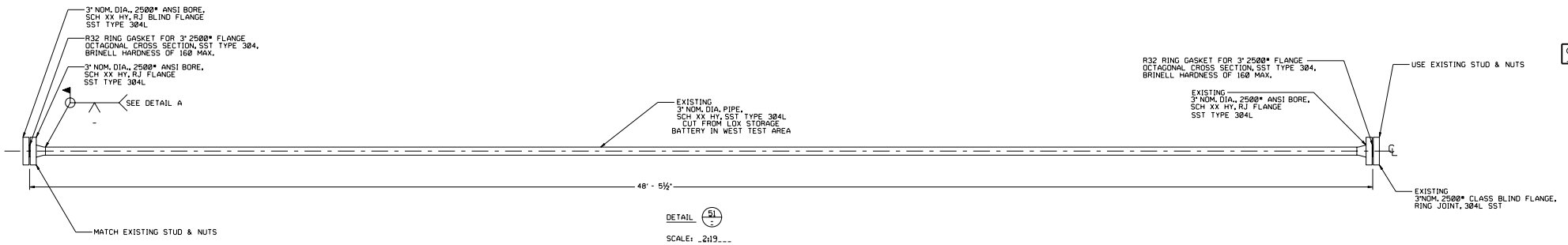


SPECIAL NOTE

1. KEEP ALL PRECOMPRESSION RODS INSTALLED ON ALL BELLOWS UNTIL FINAL INSTALLATION IS COMPLEAT. THEN REMOVE THE RODS BEFORE OPERATING.

VIEW 8/2

SCALE: 1:38



DETAIL 51/-

SCALE: 2:19

MAT'L: 304L SST

( ) REQUIRED

90M09265

SEE SHT1

SEE ENGINEERING RECORDS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON FRACTIONS ± 1/32, DECIMALS XX: ±.03 XXX: ±.010, ANGLES ± 1/2°	ORIGINAL DATE OF DRAWING 7-31-89	TECHNOLOGY TEST BED
	MATERIAL NOTED	DRAFTSMAN BRA / CHECKER	LOX STORAGE FACILITY BUILDING 4670
	HEAT TREATMENT NONE	CHECKER / STRESS	
NEXT ASSY / USED ON	FINAL PROTECTIVE FINISH NOTED	ENGINEER BRA / ENGINEER	
APPLICATION		SUBMITTED	
		APPROVED	
		WEIGHT CHECKER / DATE 7-10-89 / CODE EI35	
		SCALE NOTED / UNIT WEIGHT	

GEORGE C. MARSHALL SPACE FLIGHT CENTER
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
HUNTSVILLE, ALABAMA

DWG SIZE E — 90M09265

SHEET 03 OF 14